

CIVIL ENGINEERING

Highway Engineering



Comprehensive Theory
with Solved Examples and Practice Questions





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Highway Engineering

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Highway Development and Planning

2.1 INTRODUCTION

In this chapter, we will discuss about history of development of roads. We will discuss about how the road development in India has taken place over past few decades and the various authorities and committees discuss that were formed which gave guidelines and planning for development of roads in India. At last, we will about a system that helps to choose a particular design of road system from the others based on their utility.

The first mode of travel was on the footpaths. Animals were also used to transport men and materials. Later animal drawn vehicles were developed and it became a popular mode of transportation after the invention of wheel. This brought up the necessity of providing a hard surface for such a wheeled vehicles to move on. Some terms like highways, roads and streets have precise meaning but they are often used casually in practice. A highway is designed for high speed and high volume traffic in the urban areas like National Highway. A road is of low order facility, designed for relatively lower speed and lower volume traffic in non - urban areas like village roads while a street is an urban road facility.

2.2 DEVELOPMENT OF ROADS

2.2.1 Roman Roads

Firstly Roman started construction of roads in large scale. In 312 BC they constructed the Appian way of length extending over 580 km.

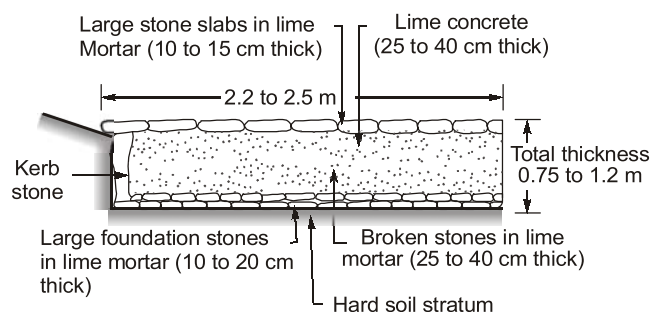


Fig. Typical cross section of Roman Road

Main features of roman roads are:

- (i) They were built straight regardless of gradients.
- (ii) Total thickness of the construction was as high as 0.75 m to 1.2 m.
- (iii) They were built after the soft soil was removed and a hard stratum was reached.
- (iv) The wearing course consisted of dressed large stone blocks set in lime mortar.

2.2.2 Tresaguet Construction

Pierre Tresaguet developed an improved method of construction in France during 1764 A.D.

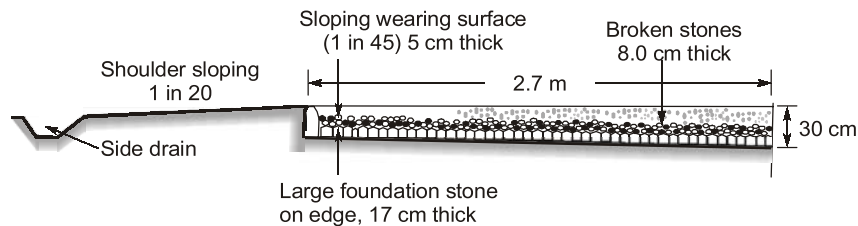


Fig. Typical cross-section of Tresaguet's construction

Main features of Tresaguet construction

- (i) Thickness of the road was in the order of 30 cm.
- (ii) Consideration was given to subgrade moisture condition and drainage of surface water.
- (iii) The top wearing course was made up of smaller slope having a cross slope of 1 in 45 to the surface to provide surface drainage.
- (iv) Shoulder sloping was also provided in the order of 1 in 20 to drain the surface water to the side drain.

2.2.3 Telford Construction

Thomas Telford began his work in early 19th century in England.

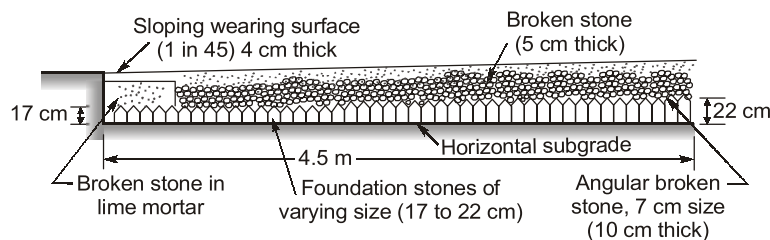


Fig. Typical cross-section of Telford's construction

Main Features of Telford Construction

- (i) He proposed a level subgrade of width 9 m.
- (ii) Thickness of foundation stone varied from 17 cm at edges to 22 cm at the centre.
- (iii) A binding layer of wearing course 4 cm thick was provided with cross slope of 1 in 45.
- (iv) The central portion of about 5.5 m width was covered with two layers of angular broken stones to compacted thickness of 10 cm and 5 cm.

2.2.4 Metcalf Construction

John Metcalf (1717-1810) was the first of the great road builders during the Transport Revolution. He was a remarkable man, who had been blind since the age of six, but went on to build about 300 km of turnpike road, mainly in Lancashire, Derbyshire, Cheshire and Yorkshire, in the period 1765-1792.

Metcalf believed that a good road should have good foundations, should be well drained and have a smooth convex (rounded) surface to allow rainwater to drain quickly into ditches at the side of the road. Metcalf established his reputation as a road builder, particularly, by building a good dry road across marshland. Other engineers thought it could not be done, but Metcalf accomplished the task by first making a foundation of brushwood and heather. He showed the importance of good drainage, since it was rain which caused most of the problems on the roads. During that time when Metcalf was working, his roads needed to repair and could be used for several years.

2.2.5 Macadam Construction

John Macadam (1756 -1836) started an entirely new method of road construction in 1815. This was the first method based on scientific thinking.

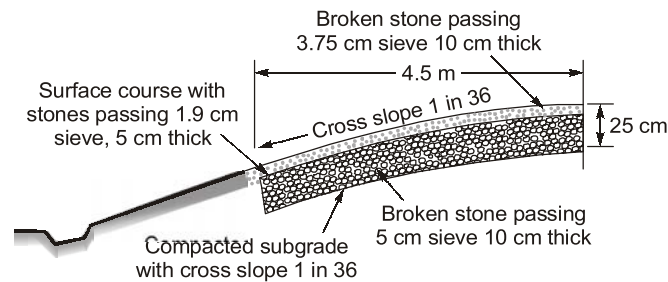


Fig. Typical cross-section of Macadam's construction

Main features of Macadam construction

- (i) Macadam was the first person who suggested that heavy foundation stones are not at all required to be placed at the bottom layer. He provided stones of size less than 5 cm to a uniform thickness of 10 cm.
- (ii) The importance was given to subgrade drainage and compacted subgrade, so, the subgrade was compacted and prepared with cross slope of 1 in 36.
- (iii) The size of broken stone for the top layers was decided on the basis of stability under animal drawn vehicles.
- (iv) Total thickness was kept uniform from edge to centre to a minimum value of 25 cm.

The macadam and Telford methods of construction differ considerably though both the methods were put forward in the early 19th century.

	Macadam method	Telford method
1.	The subgrade was given a cross slope of 1 in 36 to facilitate subgrade drainage.	The subgrade was kept horizontal and hence subgrade drainage was not proper.
2.	The bottom layer of pavement or the sub-base course consisted of broken stones of less than 5cm size to uniform thickness equal to 10 cm only.	Heavy foundation stones of varying size, about 17cm towards the edges and 22 cm towards the centre were hand picked and prepared to serve as sub-base course.
3.	Base and surface courses consisted of broken stones of smaller sizes to compacted thickness of 10 and 5 cm respectively and the top surface was given a cross slope of 1 in 36.	Two layers of broken stones were compacted over the foundation stones before laying the wearing course, 4 cm thick with a cross slope of 1 in 45.
4.	The total thickness of pavement construction was kept uniform from edge to centre to a minimum value of only 25 cm.	The total thickness of construction varied from about 35 cm at the edge to about 41 cm at the centre.

2.2.6 Water Bound Macadam (WBM)

In this method the broken stones of the base course and surface course are bounded by the stone dust in the presence of moisture.

2.3 MODERN ROAD DEVELOPMENT IN INDIA

At the beginning of British rule, the conditions of roads were deteriorated and more importance was given to the railways. In 1865, Lord Dalhousie, Governor General formed the Public Work Department in the same form that exists today.

After the first world war, motor vehicles using the roads increased and this demanded a better road network. So, British government passed a resolution in 1927 and in response to which Jayakar committee was appointed with **M.R. Jayakar as Chairman in 1927.**

2.3.1 Recommendations of Jayakar Committee

- (i) The road development in the country should be considered as a national interest because it has become beyond the capacity of provincial government and local bodies.
- (ii) An extra tax should be levied on petrol from the road users to develop a road development fund called **Central Road Fund.**
- (iii) A semi-official technical body should be formed to pool technical, know how from various parts of the country and to act as an advisory body on various aspects of roads.
- (iv) A research organisation should be started to carry out research and development work and to be available for consultations.
- (v) The long term planning programme must be performed, for a period of 20 years.



- As per central road fund (CRF) Act, 2000, an extra tax charged on speed diesel and petrol (Road cess) was Rs. 2 per litre. Under the 2000 Act, the fund can be utilized for projects including national highways, state roads including roads of economic importance and rural roads.
- Now, as per the CRF (Amendment) Act, 2017, an extra tax charged on speed diesel and petrol (Road and Infrastructure cess) can be distributed among the four ministries i.e. Ministry Of Road Transport and Highway (MORTH), Ministry of Rural Development, Ministry of Railways and Ministry of shipping (for National waterways).

Accepted Recommendations of Jayakar Committee

- (i) The Central Road Fund was formed in 1929.
- (ii) A semi official technical body known as Indian Road Congress (IRC) was formed in 1934.
- (iii) Motor Vehicle Act started in 1939.
- (iv) In 1950, Central Road Research Institute (CRRRI) was started.
- (v) IRC has played an important role in the formulation of the three 20 years road development plan in India.

NOTE: Highway Research Board (HRB) was setup in 1973, with view to give proper direction and guidance to road research activities in India.

2.3.2 Objectives of Indian Road Congress

- (i) To provide a forum for regular pooling of experiences and ideas affecting the planning, construction and maintenance of roads.
- (ii) To promote the construction of road building.
- (iii) To advise the authorities regarding the experiments and research connected with roads.
- (iv) To hold periodic meetings to discuss technical things regarding roads.

2.3.3 First 20 year Road Plan (Nagpur Road Plan) (1943 - 63)

Features: This plan was a major attempt in planning for road development in a scientific manner. The total road length of 5,32,700 km with a density of 16 km of road length per 100 km² area would be available by 1963. All the roads were classified into five categories

- (i) National Highway (NH)
- (ii) State Highway (SH)
- (iii) Major District Roads (MDR)
- (iv) Other District Roads (ODR)
- (v) Village Roads (VR)

This plan recommended the construction of star and grid pattern of roads throughout the country and a development allowance of 15%. The Nagpur Plan gave formulae for road length of different classes, considering the geographical, agricultural and population conditions.

(i) Length of National Highway and State Highway and Major District Roads (in km)

$$= \left[\frac{A}{8} + \frac{B}{32} + 1.6N + 85T \right] + D - R$$

where,

A = Agricultural area (km²)

B = Non - agricultural area (km²)

N = Number of towns and villages having a population of 2000 - 5000

T = Number of towns and villages having a population of over 5,000

D = An allowance for agricultural and industrial development during the next 20 years.

R = Existing length of railway track (km)

(ii) Length of other District and Village Roads (in km)

$$= [0.32V + 0.82 + 1.6P + 3.25] + D$$

where,

V = Number of villages with population 500 or less.

Q = Number of Villages with Population 501 - 1000

R = Number of Villages with Population 1001 - 2000

S = Number of Villages with Population 2001 - 5000

D = An allowance for agricultural and industrial development during the next 20 years

RESULT: Though the total achievement was higher than the targeted value, but the lengths of NH and SH achieved were lesser than the plan targets.

2.3.4 Second 20 year Road Plan (Bombay Road Plan) (1961 - 81)

Some of the feature of Bombay Road plan are as follows:

- (i) At the end of plan, the target road length aimed was 32 km per 100 square km area.
- (ii) Maximum distance of any place in a developed or agricultural area would be 6.4 km from a metalled road and 2.4 km from any category of roads.

- (iii) 1600 km Expressways have been considered in this plan within proposed target of NH.
- (iv) Every town with a population above 2000 in plains and above 1000 in semi hilly areas and above 500 in hilly areas should be connected by metalled road.
- (v) A development allowance of 5% is provided for future developments.
- (vi) Traffic Engineering Cells should be established in each state.

RESULT: The total achievement was higher than the targeted value but NH and SH were constructed lesser than targeted.

2.3.5 Third 20 Year Road Plan (Lucknow Road Plan) (1981 - 2001)

Some of the features of Lucknow Road Plan are as follows:

- (i) In this plan, roads were classified into primary, secondary and tertiary road systems.
- (ii) All villages with over 500 population should be connected by all weather roads.
- (iii) The overall road density was targeted as 82 km per 100 square km area.
- (iv) The National Highway (NH) network should be expanded to form square grids of 100 km sides so that no part of the country is more than 50 km away from a National Highway (NH).
- (v) A length of 2000 km for expressways have been considered in this plan along with major traffic corridors to provide fast travels.

The classification as per Third 20 Year Road Plan is as follows:

- **Primary Road System:** This system of road includes expressways of total length 2000 km and NH based on the concept of 100 km square grids. Thus, 100 + 100 = 200 km of NH length were provided per 100 × 100 = 10000 sq. km area. This means 1 km per 50 km² area. Total length of NH according to this concept in the country is 66000 km.
- **Secondary Road System:** This system of road includes state highway (SH) and major district road (MDR).
- **Tertiary Road System:** This system of roads includes other district roads and village road.

The length of these roads is calculated as follows:

- (i) Total length of road = 4.74 × [No. of towns and villages] or Road density × Area
- (ii) National Highway and State Highway

$$\text{Length of National Highway (NH) in km} = \frac{\text{Total area of state (km}^2\text{)}}{50}$$

$$\text{Length of State Highway (SH) in km} = \left(\frac{\text{Area of state (km}^2\text{)}}{25} \right)$$

or (62.5 × number of towns in state – length of NH), whichever is maximum

- (iii) Major District Road:

Length of Major District Road (MDR) in km = $\frac{\text{Area of state (km}^2\text{)}}{12.5}$ or (90 × number of towns in state), whichever is maximum

2.4 CLASSIFICATION OF ROADS

On the basis of weather, roads are classified into two categories:

- (i) **All Weather Roads:** These are the roads negotiable during all weather except at major river crossings.

(ii) **Fair Weather Roads:** These roads are those on which traffic may be interrupted during monsoon season at causeways where streams may overflow across the road.

On the basis of carriageway, roads are classified as follows :

(i) **Paved Roads:** They are provided with a hard pavement course which should be atleast a water bound macadam (WBM) layer.

(ii) **Unpaved Roads:** They are not provided with a hard pavement course of atleast a WBM layer. The earth roads and gravel roads may be called as unpaved roads.

Classification of roads on the basis of type of pavement surface provided:

(i) **Surface Roads:** These roads are provided with a bituminous or cement concrete surfacing.

(ii) **Unsurfaced Roads:** These roads are not provided with bituminous or cement concrete surfacing. The roads provided with bituminous surfacing are also called as black topped roads.

Example 2.1

The area of a certain district in India is 13,400 sq. km and there are 12 towns as per 1981 census. Determine the lengths of different categories of roads to be provided in this district by the year 2001.

Solution :

(i)
$$\text{Length of NH} = \frac{13400}{50} = 268 \text{ km}$$

(ii) Length of SH:

(a) By area,
$$\text{SH} = \frac{13400}{25} = 536 \text{ km}$$

(b) By area and number of towns,
$$\text{SH} = 62.5 \times 12 - \frac{13400}{50} = 482 \text{ km}$$

Adopt length of SH (Higher of the two criteria) = 536 km

(iii) Length of MDR in the District:

(a) By area,
$$\text{MDR} = \frac{13400}{12.5} = 1072 \text{ km}$$

(b) By number of towns,
$$\text{MDR} = 90 \times 12 = 1080 \text{ km}$$

Provide length of MDR (higher of the two criteria) = 1080 km

(iv) Total length of all categories of roads may be assumed to provide an overall density of road length equal to 82 km per 100 sq. km area by the year 2001.

$$\text{NH} + \text{SH} + \text{MDR} + \text{ODR} + \text{VR} = 13400 \times \frac{82}{100} = 10988 \text{ km}$$

$$\text{Length of NH} + \text{SH} + \text{MDR} = 268 + 536 + 1080 = 1884 \text{ km}$$

Therefore length of Rural roads consisting of ODR + VR = 10988 – 1884 = 9104 km

(i) Primary system consisting of NH = 268 km

(ii) Secondary system consisting of SH = 536 km and MDR = 1080 km

(iii) Tertiary system of Rural Road consisting of ODR and VR of length = 9104 km

(iv) Total road length = 10,988 km

2.5 ROAD PATTERNS

The various road patterns may be classified as follows:

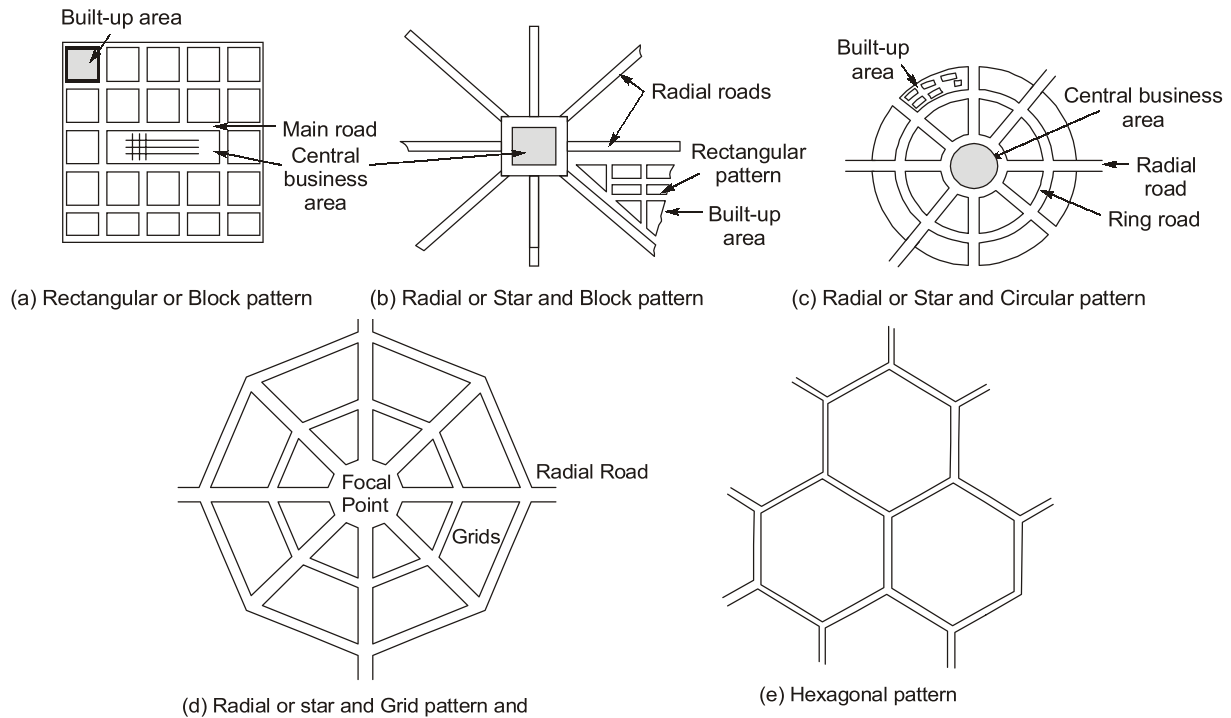


Fig. Road Pattern

The rectangular pattern has been adopted in the city roads of Chandigarh. Radial and circular pattern is the road network of Cannaught Place in New Delhi .

2.6 ENGINEERING SURVEYS FOR HIGHWAY LOCATIONS

Before highway alignment is finalized in highway project, the engineering surveys are to be carried out. The stages of engineering surveys are:

- | | |
|------------------------|--|
| (a) Map study | (b) Reconnaissance |
| (c) Preliminary survey | (d) Final location and Detailed survey |

2.6.1 Map Study

By the topographic map of the area likely routes of the road can be suggested. The main features like rivers, hills, valleys etc., are also shown on these maps. The probable alignment can be located on the map from the following details available on the map:

- (i) Alignment avoiding valleys, ponds or lakes.
- (ii) When the road has to cross a row of hills, possibility of crossing through a mountain.
- (iii) Approximate location of bridge site for crossing rivers, avoiding bend of the river, if any.
- (iv) When road is to be connected between two stations, one at the top and other on the foot of the hill, then alternate routes can be suggested keeping in view of the permissible gradient.

2.6.2 Reconnaissance

The second stage of surveys for highway location is the reconnaissance to examine the general character of the area for deciding the most feasible routes for detailed studies. In this survey very simple instrument like abney level, tangent clinometer, barometer etc. are used.

All relevant details are not available in the map are collected and noted down. Some of the details to be collected during reconnaissance are given below :

- (i) Valleys, Ponds, lakes, marshy land, ridge, hills, permanent structures and other obstructions along the route which are not available in the map.
- (ii) Approximate values of gradient, length of gradients and radius of curves of alternate alignments.
- (iii) Number and type of cross drainage structures, maximum flood level and natural ground water level along the probable routes.
- (iv) Soil type along the routes from field identification tests and observation of geological features.
- (v) Sources of construction materials, water and location of stone quarries.

A rapid reconnaissance of the vast area is difficult and may be done by an aerial survey.

2.6.3 Preliminary Survey

The main objective of the preliminary survey are:

- (i) To survey the various alternate alignments proposed after the reconnaissance and to collect all the necessary physical information and details of topography, drainage and soil.
- (ii) To compare the different proposals in view of the requirements of a good alignment.
- (iii) To estimate quantity of earth work materials and other construction aspects and to work out the cost of alternate proposals.
- (iv) To finalise the best alignment from all considerations.

2.6.4 Final Location and Detailed Survey

The alignment finalized at the design office after the preliminary survey is to be first located on the field by establishing the centre line. The centre line of the road finalized is to be translated on the ground during the location survey. Detailed survey is done to fix temporary bench mark and levelling work is used for drainage and earthwork calculations.



- The highway alignment is the position or the layout of the centre line of the highway on the ground.
- A new road should be aligned very carefully as improper alignment would result in many disadvantages such as:
 - i) Increase in construction and maintenance cost.
 - ii) Increase in vehicle operation cost.
 - iii) Increase in accident rate.
- The various factors which control the highway alignment may be listed as:
 - (a) Obligatory points (The control points governing the alignment of highways).
 - (b) Traffic
 - (c) Geometric design
 - (d) Economic considerations.
- In hilly roads, additional care has to be given for

(a) Stability	(b) Drainage
(c) Geometric standards of hilly roads	(d) Resisting length

Proposal	Total Utility Value Per Unit Length
P	$\frac{100 \times 0.5 + 50 \times 1 + 30 \times 2 + 5 \times 4 + 200 \times 1}{200} = 1.900$
Q	$\frac{150 \times 0.5 + 100 \times 1 + 70 \times 2 + 9 \times 4 + 270 \times 1}{250} = 2.484$
R	$\frac{200 \times 0.5 + 180 \times 1 + 110 \times 2 + 27 \times 4 + 315 \times 1}{300} = 3.080$
S	$\frac{250 \times 0.5 + 200 \times 1 + 150 \times 2 + 65 \times 4 + 335 \times 1}{400} = 3.050$

∴ The preference of proposals is $R > S > Q > P$.



**OBJECTIVE
BRAIN TEASERS**

- Q.1** The road foundation for modern highways construction, was developed by
 (a) Tresaguet
 (b) Telford
 (c) Macadam
 (d) Macadam and Telford Simultaneously
- Q.2** In water bound macadam roads, binding material is
 (a) sand (b) stone dust
 (c) cement (d) brick dust
- Q.3** The construction of “express way” was planned for first time in
 (a) Jayakar committee
 (b) Bombay plan
 (c) Nagpur road plan
 (d) Lucknow plan
- Q.4** In 1927, jayakar committee was set up to examine and report on road development in India, based on which certain institutions were subsequently setup. Which of the following were the direct outcome of Jayakar committee recommendations?
 (a) Indian Road Congress
 (b) Central Road Fund
 (c) C.R.R.I
 (d) National Highway

[MSQ]

- Q.5** Consider
 1. Creation of Central Road Fund
 2. National Highway Act
 3. Formation of Indian Road Congress
 4. Creation of Highway Research Board
 The correct chronological order of these events is
 (a) 4, 3, 2, 1 (b) 2, 1, 3, 4
 (c) 1, 3, 2, 4 (d) 2, 3, 1, 4

- Q.6** The new roads P, Q and R are planned in a district. The data for these roads are given below in the table. Based upon the principle of maximum utility the order of priority for these three roads should be

Road	Length (km)	Number of villages with		
		< 2000	2000 - 5000	Population > 5000
P	20	8	6	1
Q	28	19	8	4
R	12	7	5	2

- (a) P, Q, R (b) Q, R, P
 (c) R, P, Q (d) R, Q, P
- Q.7** The Star and Grid pattern of road network was adopted in
 (a) Nagpur Road Plan
 (b) Lucknow Road Plan
 (c) Bombay Road Plan
 (d) Delhi Road Plan

(d) Macadam provided a camber to the for formation at the dug-up state, to drain percolated water.

[MSQ]

ANSWER KEY

1. (d) 2. (b) 3. (b) 4. (a, b, c) 5. (c)
6. (d) 7. (a) 8. (b) 9. (d) 10. (d)
11. (a) 12. (d) 13. (d) 14. (a, b, d)

HINTS & EXPLANATIONS

6. (d)
Let the utility value of number of village's with population
- < 2000 be 0.5
 - 2000 – 5000 be 1
 - > 5000 be 2

Then total utility value per unit length of

$$P = \frac{8 \times 0.5 + 6 \times 1 + 1 \times 2}{20}$$

$$= 0.6$$

$$Q = \frac{19 \times 0.5 + 8 \times 1 + 4 \times 2}{28}$$

$$= 0.91$$

$$R = \frac{7 \times 0.5 + 5 \times 1 + 2 \times 2}{12}$$

$$= 1.042$$

11. (a)
Nagpur road plan divides the area in agricultural and non-agricultural areas.
Lucknow road plan aims such that no area is more than 50 km away from National Highway road density in 2nd 20 year plan was 32 km per 100 square km area.



CONVENTIONAL BRAIN TEASERS

- Q.1 What are the various factors that control the highway alignment? List out the special care which should be taken while aligning roads in hilly areas?

Solution:

The various factors which control the highway alignment in general may be used as;

- (a) **Obligatory points:** These are control points governing the alignment of the highways. These control points may be divided broadly into following two categories:
- (i) Obligatory points through which the road alignment has to pass may cause the alignment to often deviate from the shortest or easiest path. The various examples of this category may be bridge site, intermediate town, a mountain pass or a quarry.
 - (ii) Obligatory points through which the road should not pass also make it necessary to deviate from the proposed shortest alignment.
- (b) **Traffic :** The alignment should suit traffic requirements origin and destination study should be carried out in the area and the desire lines be drawn showing the trends of traffic flow. The new road to be aligned should keep in view the desire lines, traffic flow patterns and future trends.
- (c) **Geometric design:** Geometric design factors such as gradient, radius of curve and sight distance also would govern the final alignment of the highway. As far as possible while aligning a new road, the gradient should be flat and less then the ruling or design gradient. It may be necessary to make adjustment in the horizontal alignment of roads keeping in view the minimum radius of curve and the